

# SAUNA<sup>o</sup>

by THERMORY<sup>®</sup>

## Step in. Chill out.

Barrel & Square Saunas



Natural Barrel Sauna No60  
Photo: ThisXLife, Bela Fishbeyn  
Fairview, North Carolina

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○ No matter how you sauna, once you own a Thermory Sauna, you'll wonder how you ever got along without one.

Thermory Saunas give you a unique space to indulge on your own, share with old friends, or connect with new ones. It's an experience as social as it is spiritual. And it's just steps outside your door.

Imagine what you would do in your own Thermory Sauna. Then, make it yours.



## Natural Barrel Sauna



Natural Barrel Sauna No52  
Photo: IMRTL  
Laguna Niguel, California

## Sauna Square



Sauna Square No40

## Ignite Barrel Sauna



Ignite Barrel Sauna No62  
Photo: Idyll Reserve  
Hocking Hills, Ohio

Create your backyard oasis.

How you spend your downtime deserves the attention to detail to make it extraordinary.

With your choice of shape, sizes, and options, Thermory Saunas give you the freedom to customize your sauna experience to make it truly your own.

# Sauna Benefits

## Barrel & Square



### Spacious interior

Thermory Barrel Saunas are larger than standard barrel saunas. The interior of our most spacious model measures more than seven feet across, giving you plenty of height for standing and deeper benches for lying down.



### Stave thickness

Our staves are thicker than most (if not all) in the sauna market. This contributes to your sauna's solid construction and overall weight, giving you greater durability and heat retention while minimizing noise from outside your sauna.



### Sitting porch

Your Thermory sauna's porch is the perfect place to take breaks between sessions. It's also a good spot to leave your shoes, your robe, and your troubles.



### Tiered interior bench

When you entertain in your Thermory Sauna Square, there's never a bad seat in the house. Plus, you can rest your feet on the convenient lower bench or move down if you're feeling too hot.







## Easy assembly

We pride ourselves on our attention to detail—right down to our installation guide. Thermory saunas comes with pre-cut, pre-milled staves and cradles, so there's no cutting necessary. And if you choose an electric heater, you'll need a 240 volt line and an electrician to finish the job.



## All-weather protection

Your Thermory sauna's thermally modified wood is built to withstand the elements for up to 25 years. But if you want to baby this beauty, the rain jacket is included for coverage in wet weather.



## Keystone staves

Our saunas are thoughtfully constructed with a keystone stave at the top and bottom. These allow the remaining staves to point upward to reduce the potential of water being trapped in the gaps and improve rot resistance.



## Full glass front

Take in the view from the full tempered-glass front of your Thermory square.



## Extra-wide window

No matter what's outside—rain, snow, jealous neighbors—enjoy the view through your Thermory sauna's dramatic window.





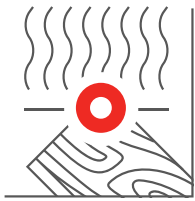
## Thermal modification

Ours are the only thermally modified saunas in North America. So you get the beauty of real wood, naturally enhanced with only heat and steam for unequalled durability and stability—even in climates that experience extreme changes. It's the most ideally suited wood for your sauna experience.

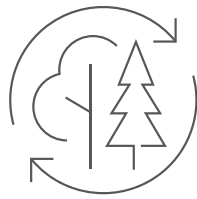
Sauna Square No40



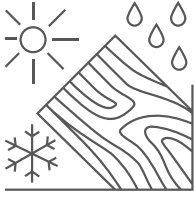




Thermally modified



Sustainable



Weather resistant



Rot resistant



## Natural color transformation

The color of Thermory Nordic spruce transforms into a distinguished silver when exposed to sunlight and rain. But if you're not ready to go gray, simply treat the boards with a penetrating UV protective oil.



## Ignite color transformation

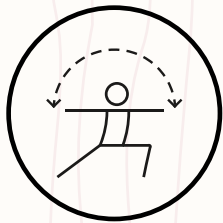
Although durable, Thermory's Ignite finish will require repainting to stay fresh outdoors. The unfinished Nordic spruce will transform to a distinguished silver in the elements. To preserve the spruce's natural color, treat the boards with a penetrating UV protective oil.



100%

# Bold design. Enduring beauty.

Blending rustic charm with modern European details, Thermory Barrel Saunas transform gorgeous Nordic softwood into a stunning space to relax and indulge.



## The most spacious

The diameter on our larger models gives you more than seven feet of headroom and deeper benches to sit or fully recline.



## The most durable

Thermally modified Nordic spruce never shrinks for unmatched durability and stability, along with 25 years of proven rot resistance.



## The most comfortable

Unlike cedar, which can become rough, our Nordic softwood is milled to give you the smoothest surface that's never too hot.





Natural Barrel Sauna No60  
Photo: ThisLife, Bela Fishbeyn  
Fairview, North Carolina



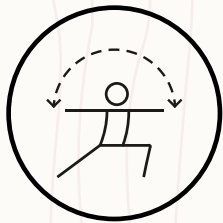
BARREL	MODEL	OCCUPANCY	WINDOW	TOTAL LENGTH
	N°60	4	Window	7.33'
	N°61	4	No Window	7.33'
	N°62	6	Window	7.33'
	N°63	6	No Window	7.33'
	N°50	6	Window	7.33'
	N°51	6	No Window	7.33'
	N°52	4	Window	5.9'
	N°53	4	No Window	5.9'
	N°54	2	Window	4.88'
	N°55	2	No Window	4.88'



OUTSIDE DIAMETER	INSIDE DIAMETER	BENCH L x W	WINDOW SIZE	PORCH LENGTH	WALL/BOARD THICKNESS	VOLUME
7.52'	7.25'	5' x 2.08'	7' x 3.5'	1.58'	1.57"	212 CU. FT.
7.52'	7.25'	5' x 2.08'	-	1.58'	1.57"	212 CU. FT.
7.52'	7.25'	6.5' x 2.08	7' x 3.5'	No Porch	1.57"	265 CU. FT.
7.52'	7.25'	6.5' x 2.08	-	No Porch	1.57"	265 CU. FT.
6.29'	6.06'	6.38' x 1.63'	5.83' x 3'	No Porch	1.57"	199.5 CU. FT.
6.29'	6.06'	6.38' x 1.63'	-	No Porch	1.57"	199.5 CU. FT.
6.29'	6.06'	4.95' x 1.63'	5.83' x 3'	No Porch	1.57"	154.3 CU. FT.
6.29'	6.06'	4.95' x 1.63'	-	No Porch	1.57"	154.3 CU. FT.
6.29'	6.06'	3.94' x 1.63'	5.83' x 3'	No Porch	1.57"	124.3 CU. FT.
6.29'	6.06'	3.94' x 1.63'	-	No Porch	1.57"	124.3 CU. FT.

# Outer beauty. Inner peace.

Ignite mirrors the charred look of shou sugi ban, with the durability that only thermal modification can deliver. And because the process is flame-free, there's no messy residue—only realistic texture that marries ancient tradition with modern living.



## The most spacious

The diameter on our larger models gives you more than seven feet of headroom and deeper benches to sit or fully recline.



## The most durable

Thermally modified Nordic spruce never shrinks for unmatched durability and stability, along with 25 years of proven rot resistance.



## The most comfortable


Unlike cedar, which can become rough, our Nordic softwood is milled to give you the smoothest surface that's never too hot.

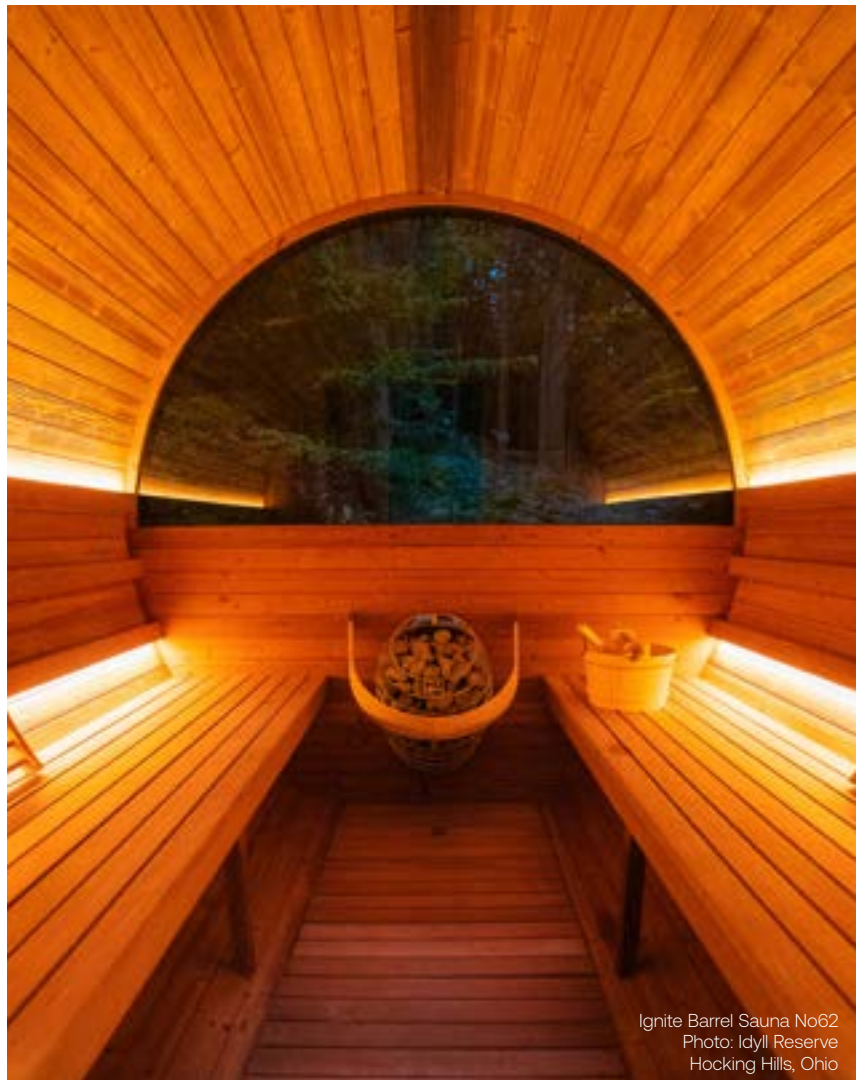




Ignite Barrel Sauna No62  
Photo: Idyll Reserve  
Hocking Hills, Ohio



BARREL	MODEL	OCCUPANCY	WINDOW	TOTAL LENGTH
	N°60	4	Window	7.33'
	N°62	6	Window	7.33'
	N°52	4	Window	5.9'
	N°54	2	Window	4.88'



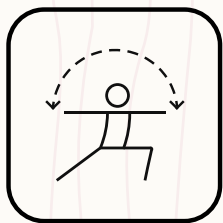


OUTSIDE DIAMETER	INSIDE DIAMETER	BENCH L x W	WINDOW SIZE	PORCH LENGTH	WALL/BOARD THICKNESS	VOLUME
7.52'	7.25'	5' x 2.08'	7' x 3.5'	1.58'	1.57"	212 CU. FT.
7.52'	7.25'	6.5' x 2.08	7' x 3.5'	No Porch	1.57"	265 CU. FT.
6.29'	6.06'	4.95' x 1.63'	5.83' x 3'	No Porch	1.57"	154.3 CU. FT.
6.29'	6.06'	3.94' x 1.63'	5.83' x 3'	No Porch	1.57"	124.3 CU. FT.



# Smart shape. Sweeping views.

Nordic spruce gets a fresh look in a square silhouette with curved contours. Take in the view from the full tempered-glass front of your Thermory Sauna Square while you rest your feet on the tiered bench. Go ahead, stay awhile.



## The most spacious

The height and width of our squares give you seven feet of headroom and deep benches to sit or fully recline.



## The most durable

Thermally modified Nordic spruce never shrinks for unmatched durability and stability, along with 25 years of proven rot resistance.



## The most comfortable

Unlike cedar, which can become rough, our Nordic softwood is milled to give you the smoothest surface that's never too hot.





SQUARE	MODEL	OCCUPANCY	WINDOW	TOTAL LENGTH
	N°40	6	Window	8.24'
	N°41	6	No Window	8.24'

## Sauna Accesories

Available for purchase on our store at [store.thermoryusa.com](https://store.thermoryusa.com)



### ● Sauna Headrest – Thermo-Aspen

Match your aesthetic of an all Thermory sauna with a angled aspen headrest. Aspen is an ideal sauna material because it doesn't secrete resin, create splinters, or get too hot.

## Partner Products

Available for purchase on our store at [store.thermoryusa.com](https://store.thermoryusa.com)



### ● HaLu B.V. Sauna Headrest

The headrest is specially designed with four round pads that swivel independently to provide the perfect support for your head. Much more comfortable than resting your head on a traditional flat, wooden headrest, this ergonomic design relieves pressure on the neck and shoulders, allowing them to completely relax.



### ● HaLu B.V. Sauna Backrest

The ergonomic design fits the shape of all backs, providing support to the back and head and reducing discomfort from pressure points in the back. The HaLu Sauna Backrest is portable and can be positioned anywhere inside the sauna, depending on individual preference.



TOTAL WIDTH	TOTAL HEIGHT	BACK BENCH SIDE BENCH L x W	WINDOW SIZE	PORCH LENGTH	WALL/BOARD THICKNESS	VOLUME
6.9'	7.21'	Back 6.5' x 1.61' Side 4.3' x 1.61'	6.3' X 3.2'	1.61'	1.57"	241 CU. FT.
6.9'	7.21'	Back 6.5' x 1.61' Side 4.3' x 1.61'	-	1.61'	1.57"	241 CU. FT.

## Sauna Care Products

Available for purchase on our store at [store.thermoryusa.com](https://store.thermoryusa.com)



### Supi Saunavaha Sauna Wax

Protective wood wax treatment for interior wooden surfaces of sauna, containing natural wax. The wax is absorbed into the wood, forming a natural barrier to dirt and water. This can be applied to sauna benches, wall paneling, ceilings, doors, and window frames.



### Supi Saunapesu Sauna Cleaner

It is essential to clean surfaces in an appropriate manner before finishing. In saunas, the most appropriate product for this is the Supi Saunapesu cleaning agent. Supi Saunapesu is a gentle bleaching and lime-dissolving acidic cleaning agent. This can be used for saunas and other wet rooms.

## Maintenance & Care



There's nothing quite like a good sauna session to unwind and recharge, but remember, even the most relaxing activities have a few dos, don'ts, and standard practices to ensure you can sauna for years to come. To learn all there is to know for your Thermory sauna, you can read more at [Sauna.ThermoryUSA.com/resources](https://Sauna.ThermoryUSA.com/resources) or scan the QR below.



# Heat. Steam. Cool. Done.

Thermal modification is a chemical-free process that gives you the beauty of real wood, naturally enhanced with only heat and steam for unequaled strength and stability—even in changing weather conditions. And, with greater insulating properties compared to unmodified wood, our wood is never too hot on your feet.

## The right wood. The right way.

We source all our wood using responsible forestry practices, never laying a finger on our tropical woodlands and rainforests. And wood is the only naturally renewable building material that doesn't generate hazardous waste. So, when you choose Thermory, you're not just investing in quality, but in the health of our planet too.



The mark of responsible forestry



**Thermory USA - Buffalo**  
56 Harvester Ave. Ste. 1-201  
Batavia, NY 14020  
585-591-6590  
support@thermoryusa.com

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All previous versions are null and void.

→ [Sauna.ThermoryUSA.com](https://Sauna.ThermoryUSA.com)

